



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE-350DAMPER-05 Job Sheet 179243



2-2
21

40

DAS
21
9-89

Part No: RBE-350DAMPER-05 Job Qty: 36 ea
Part Name: Pin

Part Weight: 0 lbs Status: At Planning Priority: Medium
Job Created: 6/14/18 Job Tracking No:
Due Date: 7/30/18 Created By: Logan David
Type: Stock Description:

Note: DWG RBE-350DAMPER REV:1 IPP REV:A 18.01.16 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	36 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-4		
100	Lathe Conv	36 pcs	7/30/18	7/30/18	0.50	3.60	Lathe Conv-2		
110	QC	36 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-5		
120	QC	36 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-5		
130	Packaging	36 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		
140	QC21-SA	36 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio FB FOLIO REV: DWG REV: 9-82-Debur AUG 27 2018

Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3009A237	Pin	9 Ea (.25 ea)	90-Start up Operation	SD38454/SC83913 @AERO

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3009A237	10	16	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Plex 6/14/18 3:59 PM dart.logan.david

Container No: S102273



Part: RBE-350DAMPER-05

Job No: 179243

Serial No/Batch: S102273

Revision: 1

Inspector:

Exp Date:

Instructions:

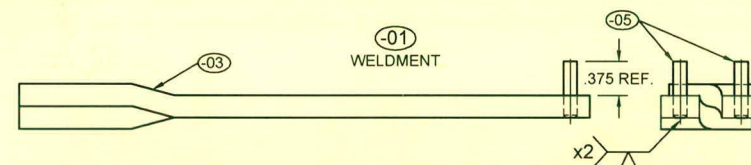
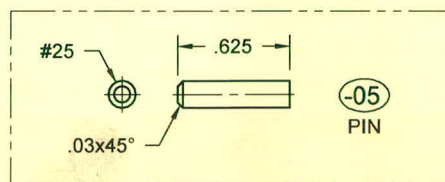
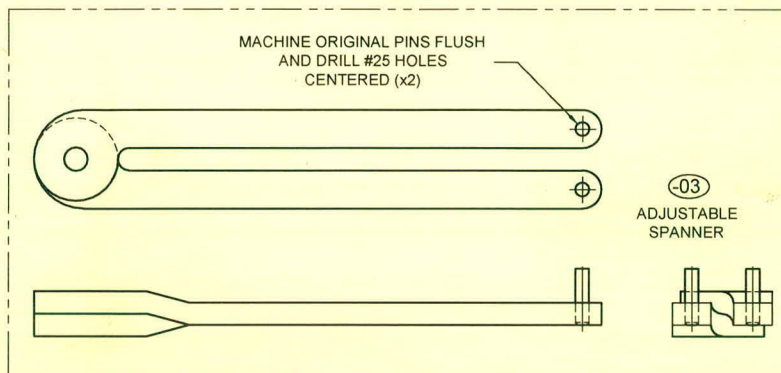
Date: 08/15/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
1	DESIGNED PER HELI PRODUCTS TOOLS.	9/9/09	WP DW



FUNCTION: USED TO REMOVE DAMPER CAP

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
	1	MACH	-03	1	WELDMENT	FORGED STEEL	MCMaster-CARR #5481A1
	2	MACH	-05		PIN	DRILL ROD	#25 MCMaster-CARR #3009A237
ASSY	-01						

RED BARN MACHINE	
TITLE DAMPER SPANNER WRENCH	
DWG NO. RBE-350DAMPER	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 9-9-09
SHEET 1 of 1	
DRAWN BY: PERRITT	
APPROVED: <i>D. Weir</i>	
HEAT TREAT: BLACK OXIDE	
FINISH SPEC: BLACK OXIDE	
USED ON MODEL: EUROCOPTER AS350/355	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					